

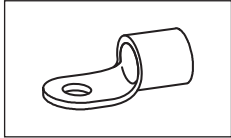
■ **Tool application chart**

**Solderless terminals to DIN 46234,
pin terminals to DIN 46230,
solderless connectors to DIN 46341, part 1**

Crimping range corresponds to nominal cross-section mm ²	Crimping tools		Tool type						Crimping profile	Page (Tool)
	Tools	Crimping head/ adapter	Mechanical crimping tools	mechanical, electrical, pneumatic, crimping tools with interchangeable dies/heads	hand hydraulic crimping tools	Battery powered crimping tools	Hydraulic crimping systems	Hydraulic crimping heads		
0.5-6	K13		•							257
0.5-10	K50			•						271
	EK1550					•				316
	EK1550G					•				320
	EK1550ST					•				318
0.5-16	K25		•							258
0.75-2.5	KP1	+KP232		•						267
	KP1L	+KP232		•						267
	EKP1	+KP232				•				322
	TEKP1	+KP232		•						419
	KPM15	+KP232		•						420
4-10	KP1	+KP242		•						267
	KP1L	+KP242		•						267
	EKP1	+KP242				•				322
	TEKP1	+KP242		•						419
	KPM15	+KP242		•						420
10-35	EK354					•				324
10-70	K18			•						274
	HK6018					•				294
	EK18PLUS					•				326
	PK18							•		387
	THK18						•			358
	HK60UNV	+ UA18			•					309
	EK60UNV	+ UA18				•				347
	PK60UNV	+ UA18						•		405
	K22			•						276
	HK6022					•				296
	EK22PLUS					•				328
	PK22							•		389
	THK22						•			360
	16-95	HK60UNV	+ UA22			•				
EK60UNV		+ UA22				•				347
PK60UNV		+ UA22						•		405
16-95	K95		•							259
	TK95		•							259

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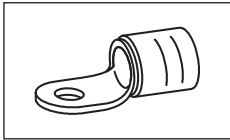
Solderless terminals, connectors and pin terminals to DIN - Cu



■ Tool application chart

**Solderless terminals to DIN 46234,
pin terminals to DIN 46230,
solderless connectors to DIN 46341, part 1**

Crimping range corresponds to nominal cross-section mm ²	Crimping tools			Tool type					Crimping profile	Page (Tool)	
	Tools	Crimping head/ adapter	Mechanical crimping tools	mechanical, electrical, pneumatic, crimping tools with interchangeable dies/heads	hand hydraulic crimping tools	Battery powered crimping tools	Hydraulic crimping systems	Hydraulic crimping heads			
16-150	HK12025				•				☺	300	
	HK12042				•				☺	302	
	HK120U				•				☺	304	
	EK12025					•			☺	332	
	EK12042					•			☺	334	
	EK120UPLUS					•			☺	336	
	HK122							•	☺	362	
	HK122EL220							•	☺	367	
	HK122EL380							•	☺	367	
	PK12038								•	☺	393
	PK120U								•	☺	395
16-240	HK252							•	☺	364	
	HK252EL220							•	☺	369	
	HK252EL380							•	☺	369	
	PK252							•	☺	397	



■ **Tool application chart**

Insulated solderless terminals
Insulated pin terminals

Crimping range corresponds to nominal cross-section mm²	Crimping tools		Tool type						Crimping profile	Page (Tool)
	Tools	Crimping head/ adapter	Mechanical crimping tools	mechanical, electrical, pneumatic, crimping tools with interchangeable dies/heads	hand hydraulic crimping tools	Battery powered crimping tools	Hydraulic crimping systems	Hydraulic crimping heads		
10-16	K16		•						○	250
	K50			•					○	271
	EK1550					•			○	316
	EK1550G					•			○	320
	EK354						•		◐	324
10-50	K18			•					◐	274
	HK6018					•			◐	294
	EK18PLUS					•			◐	326
	PK18							•	◐	387
	THK18						•		◐	358
	HK60UNV + UA18					•			◐	309
	EK60UNV + UA18						•		◐	347
	PK60UNV + UA18							•	◐	405
10-70	K22			•					◐	276
	HK6022					•			◐	296
	EK22PLUS					•			◐	328
	PK22							•	◐	389
	THK22						•		◐	360
	HK60UNV + UA22					•			◐	309
	EK60UNV + UA22						•		◐	347
	PK60UNV + UA22							•	◐	405
10-95	HK12025					•			◐	300
	HK12042					•			◐	302
	HK120U					•			◐	304
	EK12025						•		◐	332
	EK12042						•		◐	334
	EK120UPLUS						•		◐	336
	HK122						•		◐	362
	PK12038							•	◐	393
	PK120U							•	◐	395
	10-150	HK252						•		◐
HK252EL220							•		◐	369
PK252								•	◐	397