

■ SLUG-SPLITTER® slug splitting punches (stainless steel)

- Unique punch profile
- Splitted slugs fall free and can be removed easily



Suitable for:

- Stainless steel, mild steel, plastic and aluminium up to 3.5 mm thick

Operation:

- Hydraulic

Predrilling:

- Draw stud 11.1 mm, pilot drill Ø 12.7 mm 50344102
Draw stud 19 mm, pilot drill Ø 20.5 mm 50344030

Scope of supply

- Heavy duty punch system includes punch and die

Punch size			Max. material thickness mm*	Complete Unit	Spare parts		Draw studs for hydraulic units LS 60 Plus 50159062 50250973 50342916 50342991
True dimension mm	Standard size				Punch	Die	
	Pg	ISO					
15.2	Pg 9		2.5	50069519	50311174	50311263	50294512
16.2		ISO 16	2.5	50069527	50045997	50045989	50294512
18.6	Pg 11		2.5	50069535	50311190	50311280	50294512
20.4	Pg 13	ISO 20	2.5	50069543	50311204	50311298	50294512
22.5	Pg 16		3.5	50069551	50281542	50281550	50294512
25.4		ISO 25	3.5	50069560	50046020	50046012	50294512
28.3	Pg 21		3.5	50069578	50281569	50281577	50294520
30.5			3.5	50069586	50364901	50364898	50294520
32.5		ISO 32	3.5	50069594	50046055	50046039	50294520
34.6			3.5		50281585	50281593	50294520
37.0	Pg 29		3.5	50069608	50311220	50311352	50294520
40.5		ISO 40	3.5	50069616	50046080	50046071	50294520
43.2			3.5		50281607	50281615	50294520
47.0	Pg 36		3.5	50069624	50311239	50311310	50294520
49.6			3.5		50281623	50281631	50294520
50.8		ISO 50	3.5	50069632	50046110	50046098	50294520
54.0	Pg 42		3.5	50069640	50311247	50311328	50294520
60.0	Pg 48		3.5	50069659	50311255	50311336	50294520
61.5			3.5		50281658	50281666	50294520
64.0		ISO 63	3.5	50069667	50046144	50046136	50294520

Draw studs for manual operation

- To re-order draw studs, simply compare the existing ones with the ones illustrated here.
- Full scale pictures 1:1, sizes given are diameter x length.
- Subject to tolerance deviations.

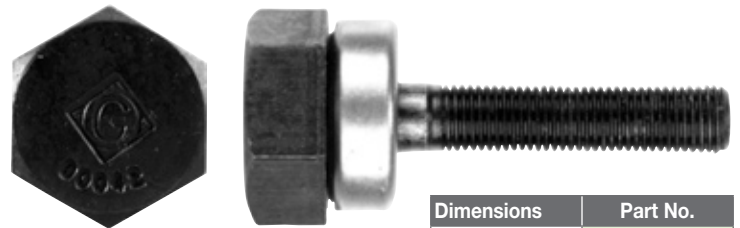
► To increase service life, we recommend to lubricate the draw studs with Greenlee assembly paste no. 50115472.



Dimensions	Part No.
28.6 x 190 mm	50046799



Dimensions	Part No.
19.0 x 140 mm	50041886



Dimensions	Part No.
9.5 x 40 mm	50000420



Dimensions	Part No.
6.4 x 35 mm	50042181



Dimensions	Part No.
19.0 x 75 mm	50040421



Dimensions	Part No.
19.0 x 55 mm	50040405



Draw studs for hydraulic operation

	50300431	50318721	50032941	50294512	50294520	50031708	Adapter sleeve for standard punches 102.7 to 143.7 mm
7804	✓	✓		✓	✓		
7904	✓	✓		✓	✓		
7646	✓		✓	✓	✓	✓	✓
7625	✓		✓	✓	✓	✓	✓
LS 60 Plus	✓		✓	✓	✓	✓	



Adapter

Dimensions	Part No.
28.6 x 76 mm	50031708

Dimensions	Part No.
19 x 48 mm (internal 9.5 mm)	50339672
19 x 48 mm (internal 6.3 mm)	50601148
19 x 48 mm (internal 12.7 mm)	50601679

Dimensions	Part No.
9.5 x 71 mm	50300431



Dimensions	Part No.
19 x 135 mm with 9.5 mm internal thread	50032941



Dimensions	Part No.
19.0 x 105 mm	50318721



Dimensions	Part No.
19.0 x 140 mm for Slug Splitter®	50294520



Dimensions	Part No.
11.1 x 108 mm for Slug Splitter®	50294512