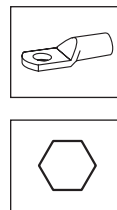


■ **Crimping dies R 22**

Suitable for:

- Copper tubular cable lugs and connectors, standard design
- Tubular cable lugs for switchgear connections



mm ²	Part No.	Crimp width mm	
6	R226	5	
10	R2210	5	
16	R2216	5	
25	R2225	5	
35	R2235	5	
50	R2250	5	
70	R2270	5	
95	R2295	5	
120	R22120	5	
150	R22150	5	
185	R22185	5	
240	R22240	5	
300	R22300	5	

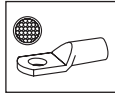
■ **Crimping dies IS 22**

Suitable for:

- Insulated tubular cable lugs and connectors
- Insulated pin terminals



mm ²	Part No.	Crimp width mm	
10	IS2210	5	
16	IS2216	5	
25	IS2225	5	
35	IS2235	5	
50	IS2250	5	
70	IS2270	5	
95	IS2295	5	
120	IS22120	5	
150	IS22150	5	

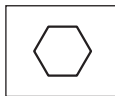
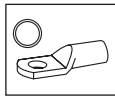


■ Crimping dies F 22

Suitable for:

- Tubular cable lugs and compression joints for fine stranded conductors

mm ²	Part No.		
10	F2210		
16	F2216		
25	F2225		
35	F2235		
50	F2250		
70	F2270		

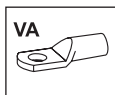


■ Crimping dies M 22

Suitable for:

- Tubular cable lugs and connectors for solid conductors

mm ²	Part No.	Crimp width mm	
1.5-4	M22154		
6-10	M22610		
16	M2216		

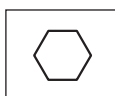
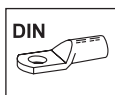


■ Crimping dies N 22

Suitable for:

- Nickel tubular cable lugs and connectors
- Stainless steel tubular cable lugs and connectors

mm ²	Part No.		
10	N2210		
16	N2216		
25	N2225		
35	N2235		
50	N2250		



■ Crimping dies D 22

Suitable for:

- Compression cable lugs DIN 46235, connectors DIN 46267, part 1

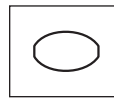
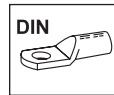
mm ²	Part No.	Code	Crimp width mm
6	D226	5	5
10	D2210	6	5
16	D2216	8	5
25	D2225	10	5
35	D2235	12	5
50	D2250	14	5
70	D2270	16	5
95	D2295	18	5
120	D22120	20	5
150	D22150	22	5
185	D22185	25	5
240	D22240	28	5
300	D22300	25	5

■ **Crimping dies DP 22**

Suitable for:

- Double compression cable lugs

mm ²	Part No.	Crimp width mm	
2 x 50	DP2250	5	
2 x 70	DP2270	5	

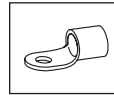


■ **Crimping dies Q 22**

Suitable for:

- Copper solderless terminals (DIN 46234) and pin terminals (DIN 46230) acc. to DIN
- Copper solderless connectors (DIN 46341) acc. to DIN

mm ²	Part No.		
10	Q2210		
16	Q2216		
25	Q2225		
35	Q2235		
50	Q2250		
70	Q2270		

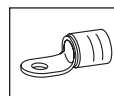


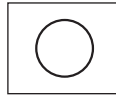
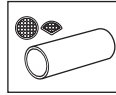
■ **Crimping dies ISQ 22**

Suitable for:

- Insulated solderless terminals and pin terminals

mm ²	Part No.		
10	ISQ2210		
16	ISQ2216		
25	ISQ2225		
35	ISQ2235		
50	ISQ2250		
70	ISQ2270		



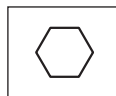
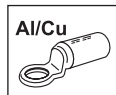
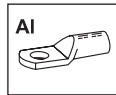


■ Crimping dies RU 22

Suitable for:

- Pre-rounding of Al- and Cu-conductors
- 3- and 4-core sector-shaped conductors

mm ² se	mm ² sm	Part No.	Conductor Ø mm	Pre-rounding width mm
	10	RU2210	4.1	19.5
	16	RU2216	5.1	19.5
35	25	RU223525	6.3	19.5
50	35	RU225035	7.5	19.5
70	50	RU227050	9.0	19.5
95	70	RU229570	10.5	19.5
120	95	RU2212095	12.5	19.5
150	120	RU22150120	14.0	19.5
185	150	RU22185150	15.8	19.5
240	185	RU22240185	17.5	19.5
300	240	RU22300240	20.3	19.5

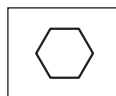
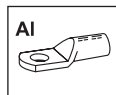


■ Crimping dies A 22

Suitable for:

- Aluminium compression cable lugs and connectors to DIN
- Aluminium/copper compression cable lugs and connectors acc. to DIN

mm ²	Part No.	Code	Crimp width mm
10	A2210	10	7
16-25	A221625	12	7
35	A2235	14	7
50	A2250	16	7
70	A2270	18	7
95-120	A2295120	22	7
150	A22150	25	7
185	A22185	28	7
240	A22240	32	5



■ Crimping dies AD 22

Suitable for:

- Compression joints for full tension connections of Aldrey conductors acc. to DIN EN 50182
- Al-conductors DIN EN 50182, 120 – 185 mm²

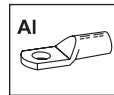
mm ²	Part No.	Code	Crimp width mm
25	AD2225	12	7
35	AD2235	14	7
50	AD2250	16	7
70	AD2270	18	7
95	AD2295	20	7
120	AD22120	25	7
150-185	AD22150185	28	7

■ Crimping dies AST 22

Suitable for:

- Compression joints DIN 48085, part 3 - Al/St-cable DIN EN 50182
- Aluminium compression

mm ²	Part No.	Code	Crimp width mm
25-4	AST2225	12	7
35-6	AST2235	14	7
50-8	AST2250	16	7
70-12	AST2270	18	7
95-15	AST2295	22	7
120-20	AST22120	25	7

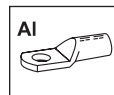


■ Crimping dies ST 22

Suitable for:

- Compression joints DIN 48085, part 3 - Al/St-cable DIN EN 50182
- Steel compression

mm ²	Part No.	Code	Crimp width mm
25-4 35-6	ST2246	6	5
50-8	ST228	7	5
70-12 95-15	ST221215	9	5
120-20	ST2220	13	5

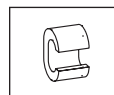


■ Crimping dies C 22 / MC 22

Suitable for:

- Clamps, C-type

mm ²	Part No.	Crimp width mm	
16	C2216	5	
25	C2225	5	
35	C2235	5	
50	C2250	5	
4-4	MC224	5	
10-10	MC2210	5	
10-16 10-25 35-35	MC2235	5	



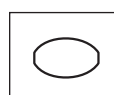
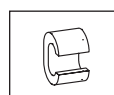
■ Crimping dies H 22

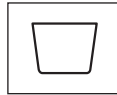
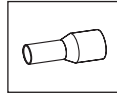


Suitable for:

- Clamps, H-type

mm ²	Part No.	Crimp width mm
70	H2270	5





■ Crimping dies AE 22

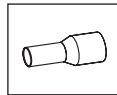
Suitable for:

- Cable end-sleeves

Note:

- * = except THK 22

mm ²	Part No.	Crimp width mm	
10	AE2210	20	
16	AE2216	20	
25	AE2225	20	
35	AE2235	20	
50	AE2250	20	
70	AE2270	20	
95	AE2295	20	
120	AE22120	20	
150	AE22150	20	
185*	AE22185	20	
240*	AES22240	20	

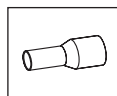


■ Crimping dies ZAE 22

Suitable for:

- Twin cable end-sleeves

mm ²	Part No.	Crimp width mm	
2 x 4	ZAE224	20	
2 x 6	ZAE226	20	
2 x 10	ZAE2210	20	
2 x 16	ZAE2216	20	



■ Crimping dies AES 22

Suitable for:

- Cable end-sleeves
- Special trapezoid crimp for „compact“ fine stranded conductors

Note:

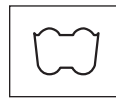
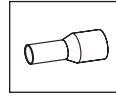
- * = except THK 22

mm ²	Part No.	Crimp width mm	
10	AES2210	20	
16	AES2216	20	
25	AES2225	20	
35	AES2235	20	
50	AES2250	20	
70	AES2270	20	
95	AES2295	20	
120	AES22120	20	
150	AES22150	20	
185*	AES22185	20	
240*	AES22240	20	

■ **Crimping dies ZAES 22**

Suitable for:

- Twin cable end-sleeves
- Special trapezoid crimp for „compacted“ conductors



mm ²	Part No.	Crimp width mm	
2 x 4	ZAES224	20	
2 x 6	ZAES226	20	
2 x 10	ZAES2210	20	
2 x 16	ZAES2216	20	

